FB5x0 - FB7x0 Advanced printhead recovery procedure

- 1. Empty print heads of ink of the affected color or colors.
- 2. Open the ink reservoir(s) and carefully clean the thermistor(s). See embedded pdf - FB5x0 FB7x0 - Inspecting the Ink Thermistors
- 3. Clamp off the affected color's vacuum air tube(s) so the other printheads won't drip ink.
- 4. Inspect the inside of the reservoir body for any debris or coagulated ink and wipe it out with a HP printhead flush soaked lint free cloth.
- 5. Fill each reservoir about 2/3 full of HP Printhead flush and let soak for at least 30-60 minutes. The longer the soak the better results will be.
- 6. If new, fresh ink has not been installed and the ink system changed over with that ink, while the reservoirs are open, the reservoir covers can be placed into a vessel to catch ink, use the "Prime Ink Pump" function to pump the newly arrived and fresh ink through the ink system. 150 200 ml or ½ cup or 4 fl oz should be enough.

Tools -> Service Printer -> Ink System Tests -> Prime Ink Pumps

Note: The Prime Ink Pumps works on a duty cycle of 10 seconds on and 10 seconds off until the process is cancelled by the user or the ink sensor senses ink.

- 7. After 30 60 minutes refill reservoir(s) to the 2/3 full again with HP Printhead flush.
- 8. Replace the reservoir cover(s) and empty the heads of ink.
- 9. Refill head(s) with the new ink(s). Empty and refill 2 more times. This is required to eliminate the flush from the ink. Flush in the ink will cause poor curing of the ink.
- 10. Print a Prime Bar from service menu to evaluate jet recovery. If some or most of the nozzles now fire, consider running this procedure again with a longer soak time.