

SureColor F-Series Direct To Garment

Epson America, Inc. is recommending the following instructions to safely store the SureColor F2000 and F2100 DTG printers when the printers will not be in use for two weeks or longer.

	Length of time printer will be offline		
Ink Configuration	Less than two weeks	2 to 4 weeks	1+ Month
CMYK + White	No action needed	Replace White Ink with Cleaning Solution	Place printer in Storage Mode (Remove ink)
CMYK + Cleaning	No action needed		
High-Speed CMYK			

Before starting either the Replace White Ink or Storage Mode procedures, clean the print head caps and ensure the maintenance ink tank has ample space available.

Replace White Ink with Cleaning Solution

This procedure will flush the white ink from the printer and replace it with the cleaning solution. The printer will continue to be able to print light-colored garments using only CMYK inks. White ink can be reintroduced in the future by following the same process. Note: Two cleaning cartridges (T736000) will be required to complete this operation.

From the printer's **Maintenance Menu**, select **Replace White Ink** and follow the instructions onscreen.

Placing the printer in Storage Mode

This procedure will flush all ink from the printer and replace it with the cleaning solution for long term storage. The printer will not be able to print while in storage mode. Note: Six cleaning cartridges (T736000) will be required to complete this operation.

From the printer's **Maintenance Menu**, select **Storage Mode** and follow the instructions onscreen.

For more detailed instructions, please review the information in the printer user guide.

SureColor F2000 – <https://files.support.epson.com/docid/cpd4/cpd40257.pdf>

SureColor F2100 – <https://files.support.epson.com/docid/cpd5/cpd54917.pdf>